

FRAME⁺ 75 WI, SF, WB, FF window system

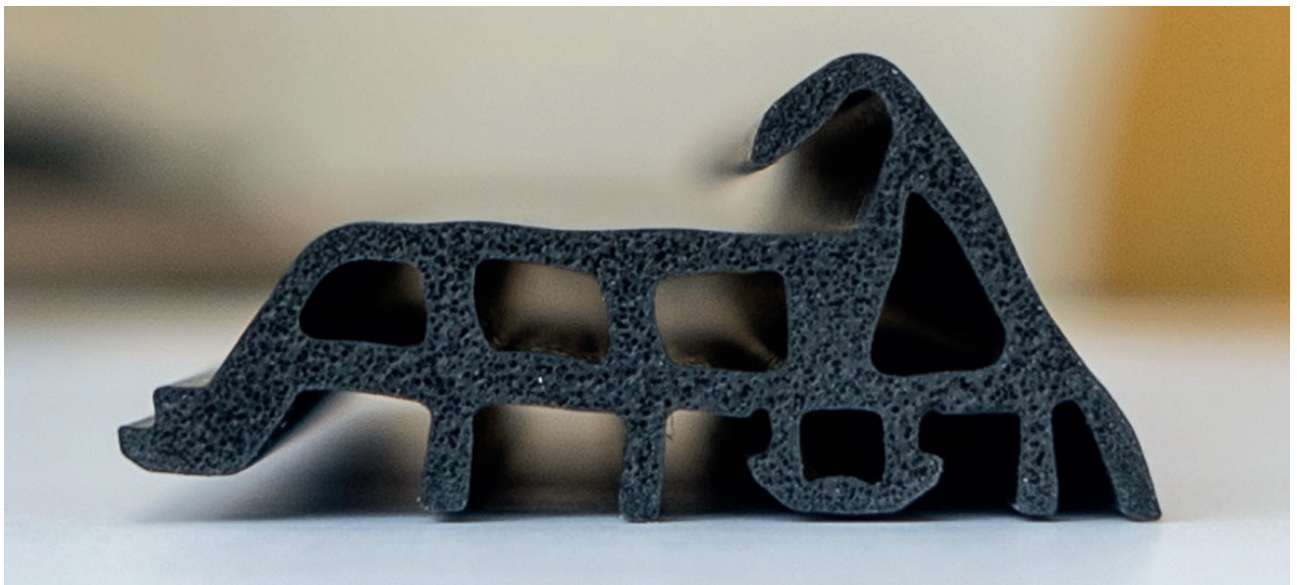
Conversion

No. 220611 insulating block medial gasket to
No. 220613 medial gasket

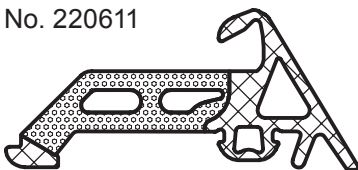
For our aluminium window system FRAME⁺ 75 WI, SF, FRAME⁺ 75 WB and FRAME⁺ 75 FF, the new **medial gasket no. 220613** made of solid cellular rubber is now available. This gasket replaces the insulating block medial gasket no. 220611, including the related moulded part corners and the vulcanised frame gasket.

The benefits at a glance

- Attractive price compared to the previous gasket
- Easy assembly – simple and fast pressing into the profile (very good clipping performance)
- Clean sealing of the corner areas by means of injection opening
- Very high elasticity of compression as well as excellent resilience
- Optimised thermal insulation properties



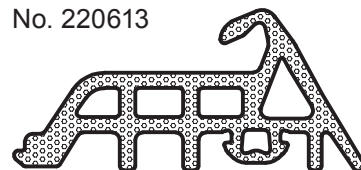
No. 220611



NEW



No. 220613



Current processing information of the new gasket please find on the following pages

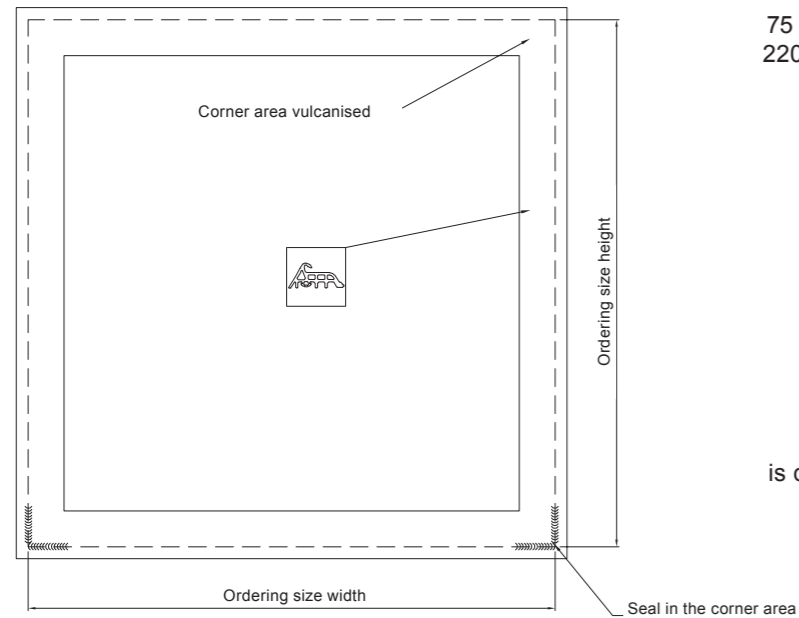
Updates | 2020.1

Gaskets and glazing

Medial gasket / Installation sealing frame and form corners

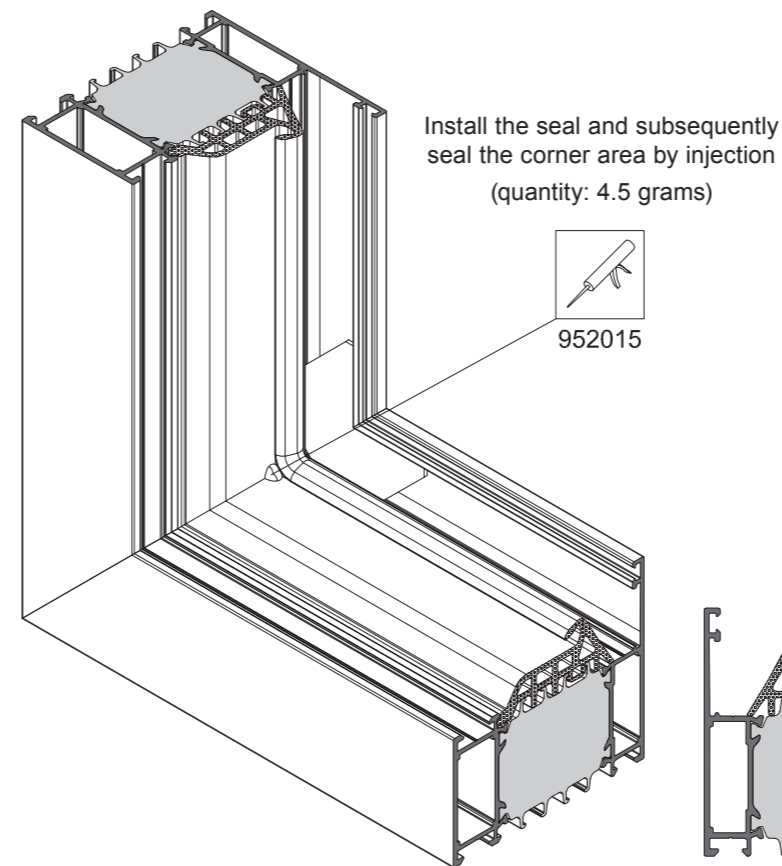
Circumferential outer frame

Medial gasket frame

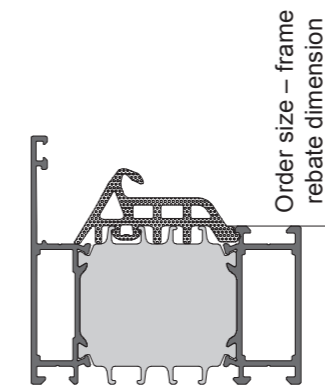
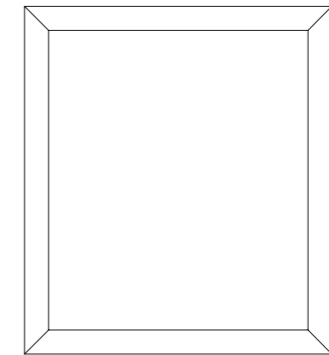


Selection:
75 WI: sealing frame
220613.R/220613.RT

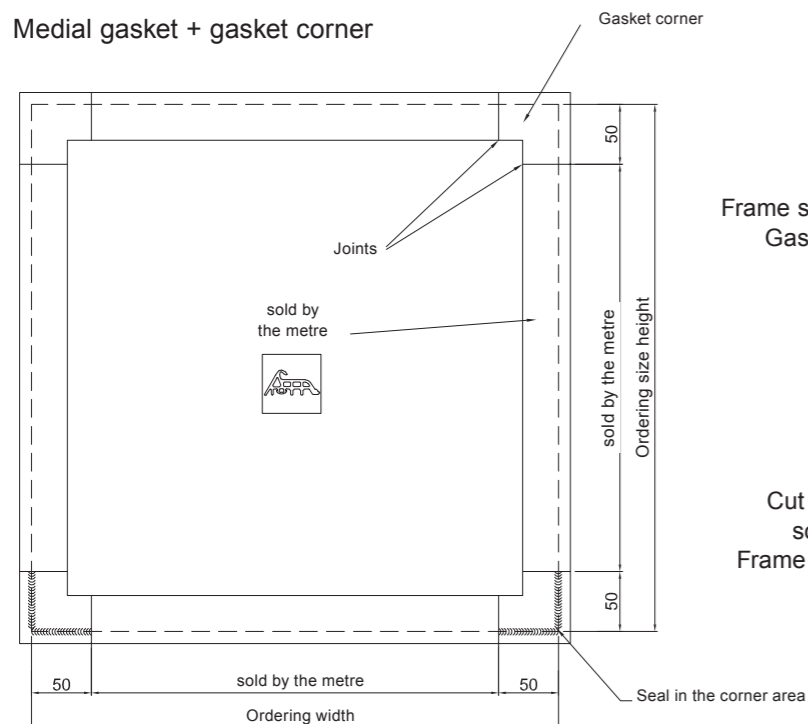
Notice:
Sealing frame
is delivered oversize



Situation circumferential outer frame

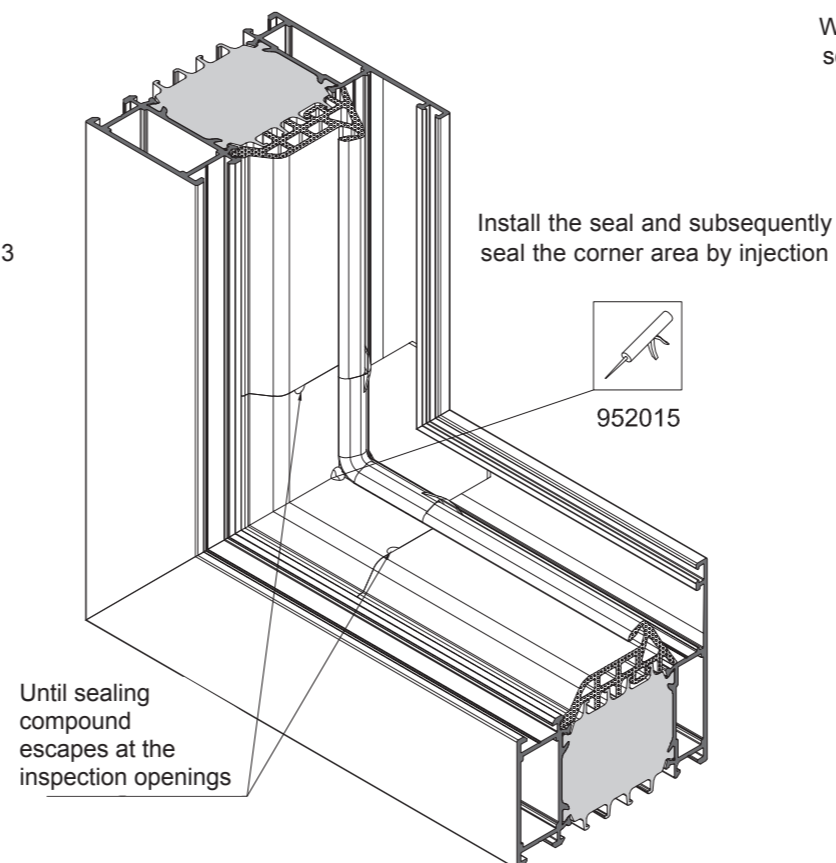


Medial gasket + gasket corner



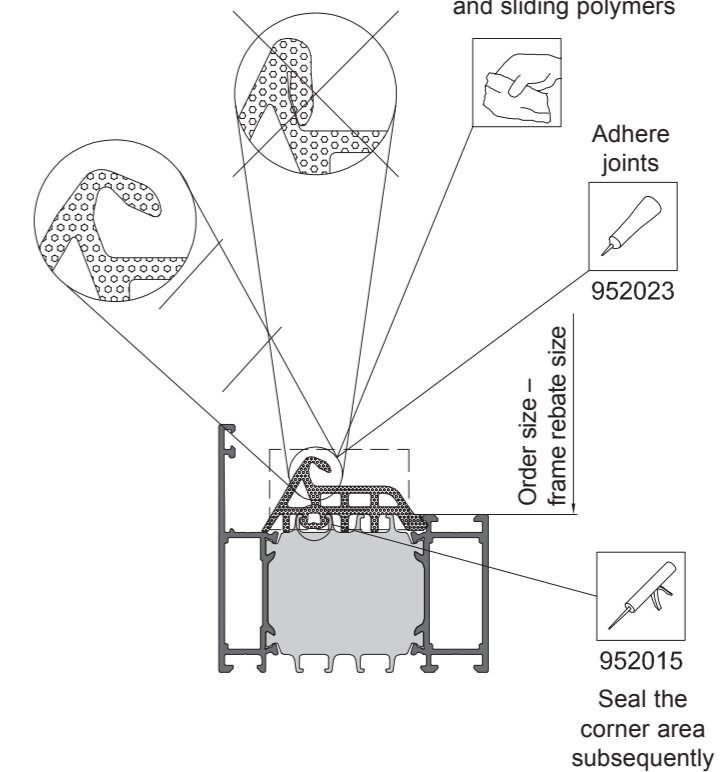
Selection:
75 WI:
Frame sold by the metre 220613
Gasket corner 220613.E

Notice:
Cut of the sealing frame
sold by the metre =
Frame rebate size - 100 + 1%



When adhering, do not adhere the
sealing lip to the body of the seal!

Ensure that the adhesive
surfaces are free of silicone
and sliding polymers



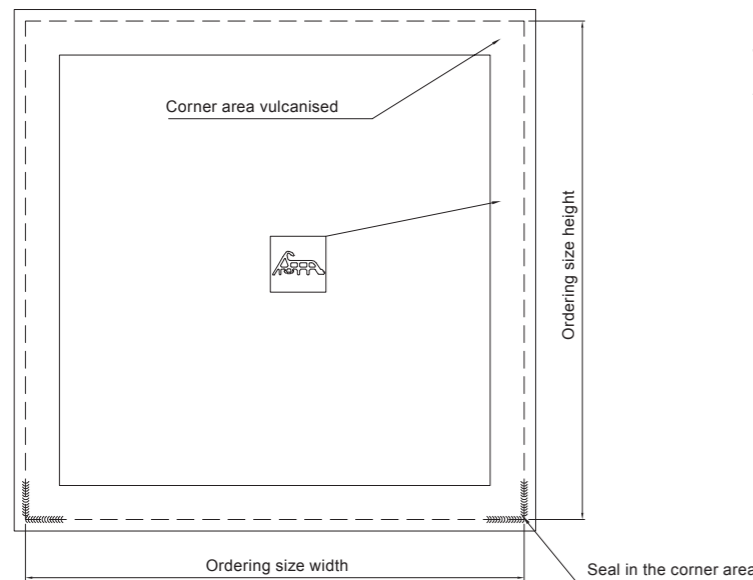
Updates | 2020.1

Gaskets and glazing

Medial gasket / Installation sealing frame and form corners

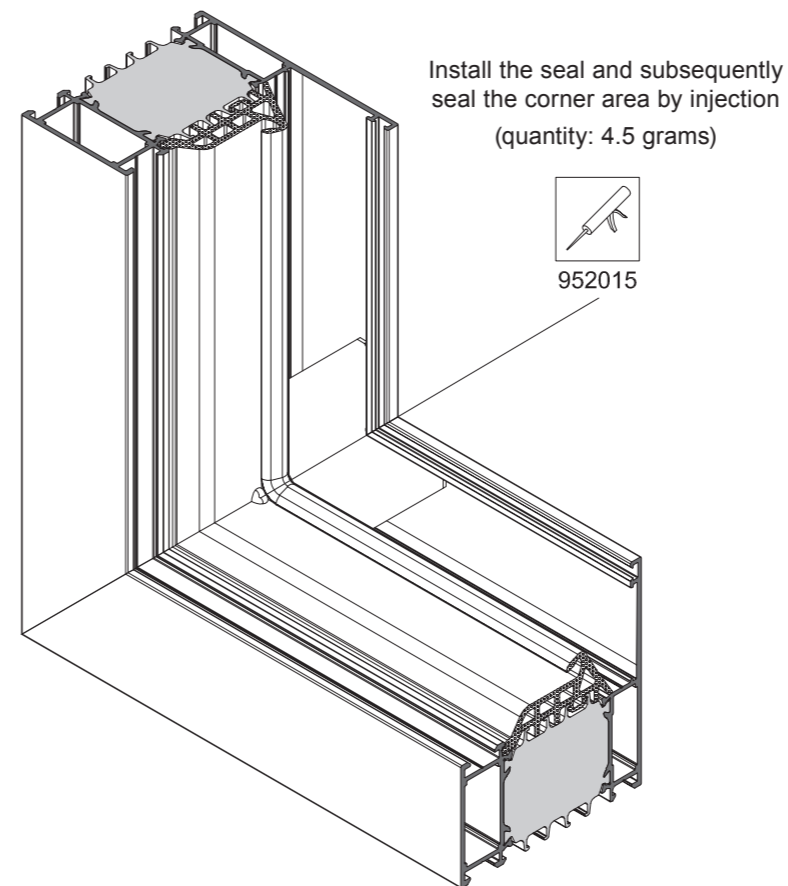
Circumferential outer frame

Medial gasket frame



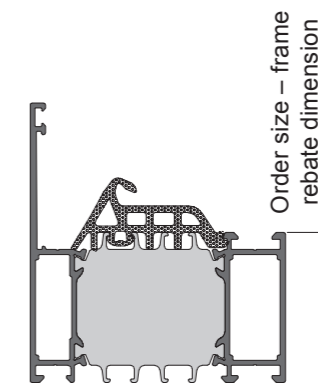
Selection:
75 WB: sealing frame
220613.R/220613.RT

Notice:
Sealing frame
is delivered oversize

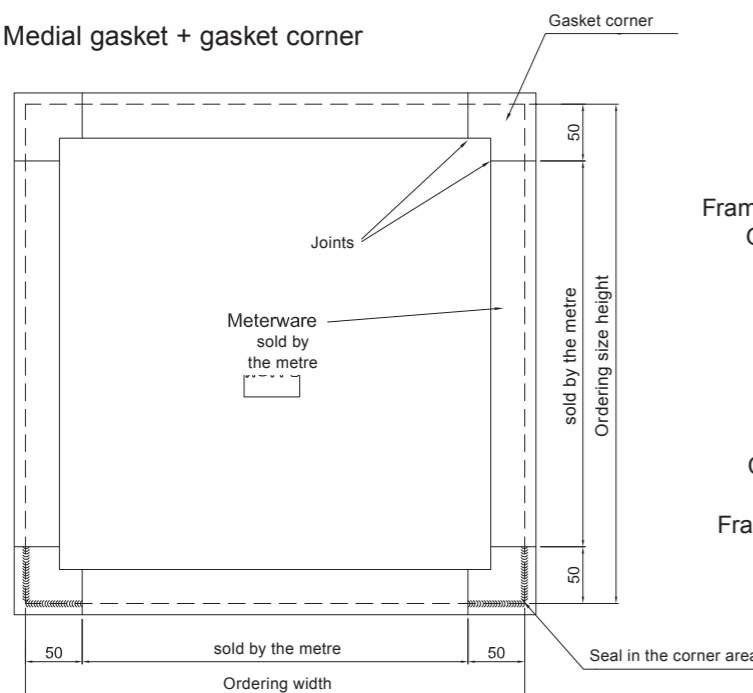


■ Technical information

- Sealing frame is delivered oversize
- Cut of the sealing frame sold by the metre = frame rebate size - 100 + 1%



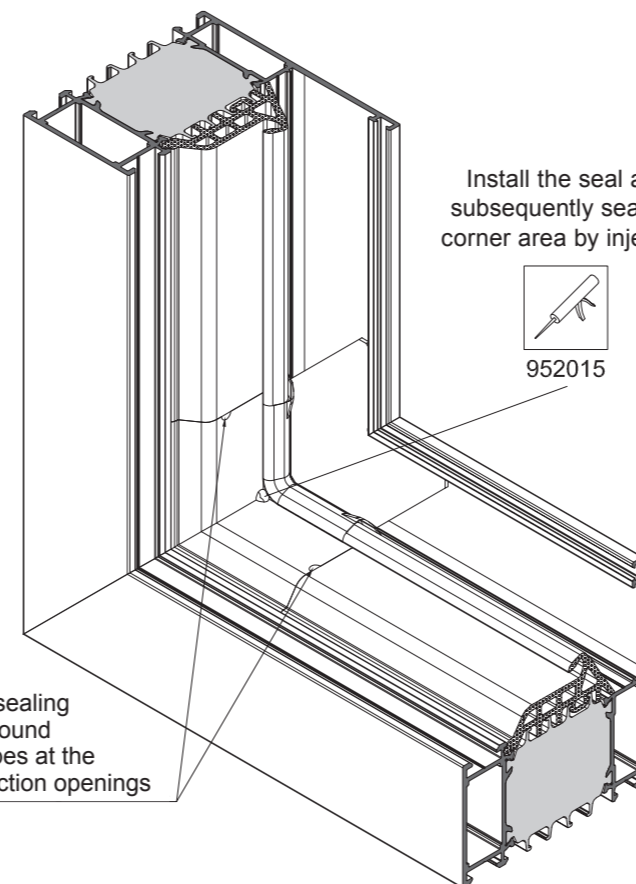
Medial gasket + gasket corner



Selection:
75 WB:
Frame sold by the metre 220613
Gasket corner 220613.E

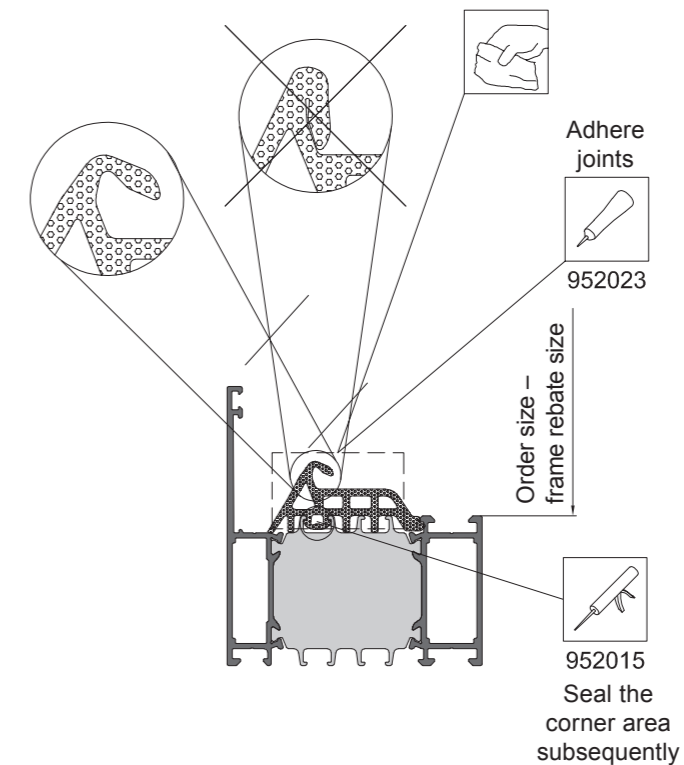
Notice:
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Frame rebate size - 100 + 1%

Until sealing
compound
escapes at the
inspection openings



When adhering, do not adhere the
sealing lip to the body of the seal!

Ensure that the adhesive
surfaces are free of silicone
and sliding polymers



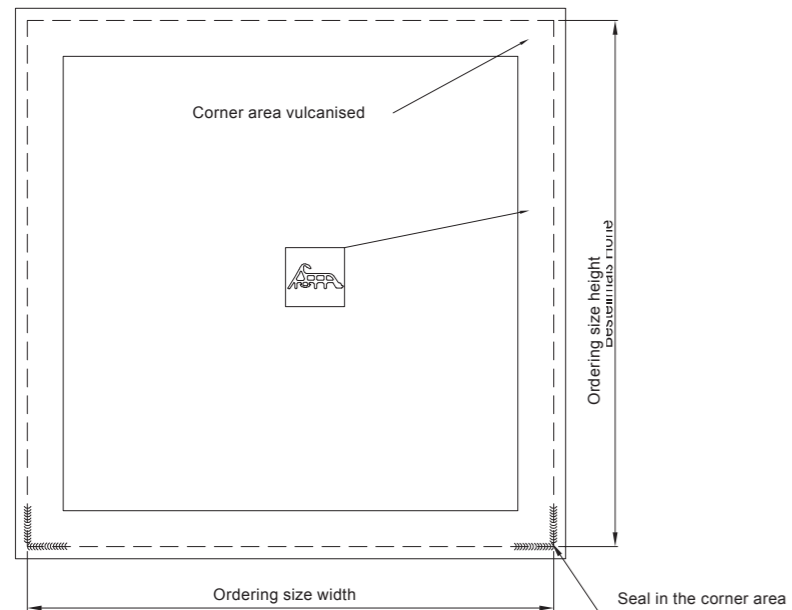
Updates | 2020.1

Gaskets and glazing

Medial gasket / Installation sealing frame and form corners

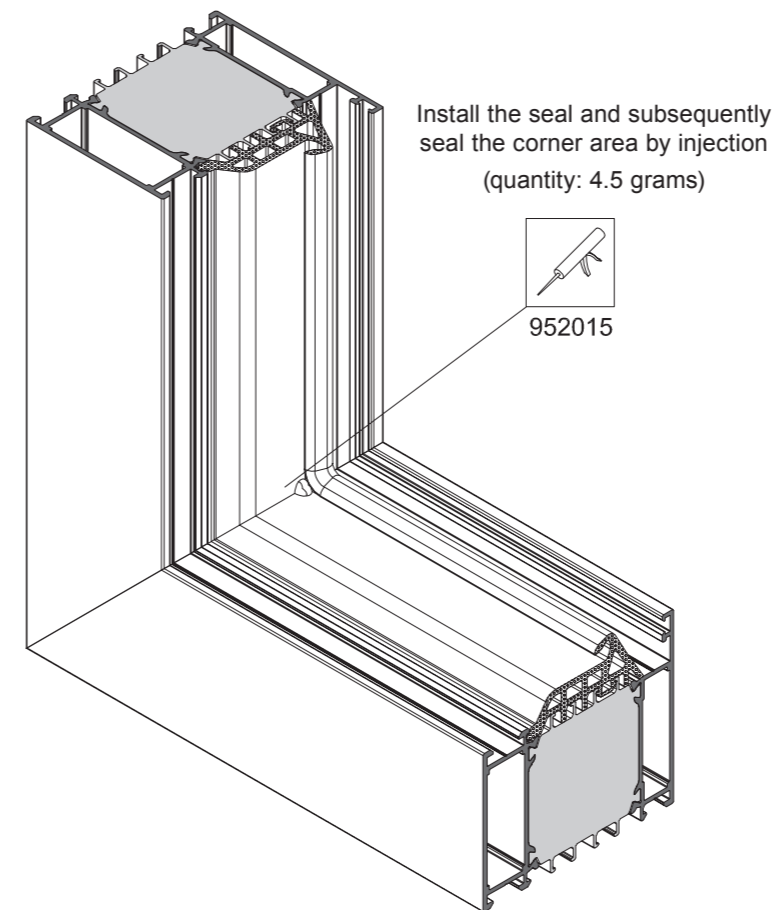
Circumferential outer frame

Medial gasket frame



Selection:
75 FF: sealing frame
220613.R/220613.RT

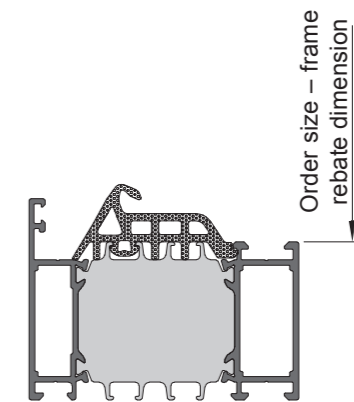
Notice:
Sealing frame
is delivered oversize



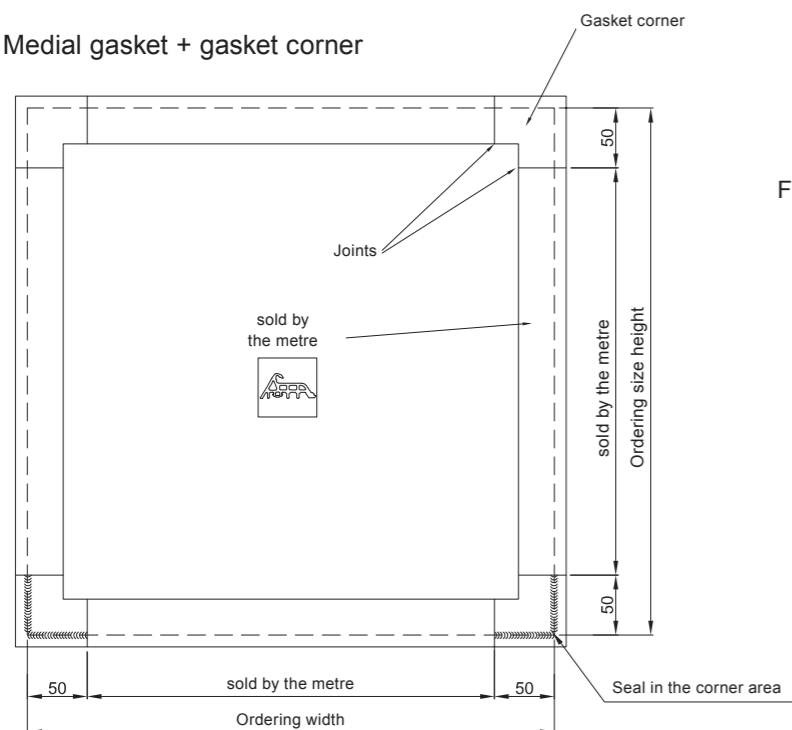
952015

■ Technical information

- Sealing frame is delivered oversize
- Cut of the sealing frame sold by the metre = frame rebate size - 100 + 1%



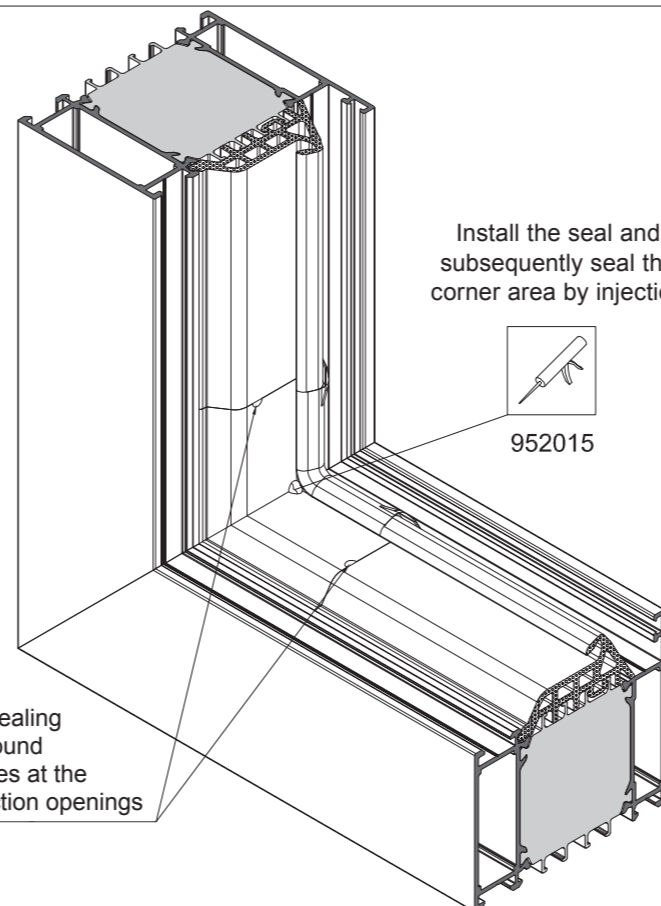
Medial gasket + gasket corner



Selection:
75 FF:
Frame sold by the metre 220613
Gasket corner 220613.E

Notice:
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Frame rebate size - 100 + 1%

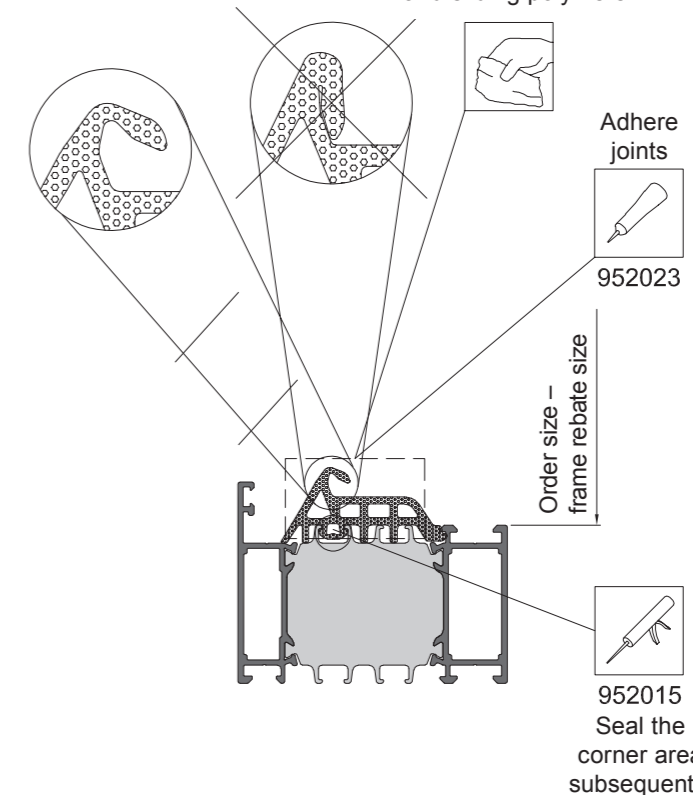
Until sealing
compound
escapes at the
inspection openings



952015

When adhering, do not adhere the
sealing lip to the body of the seal!

Ensure that the adhesive
surfaces are free of silicone
and sliding polymers



Adhere
joints

952023

952015

Seal the
corner area
subsequently